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D2565-209
Job Sheet 193057



Part No: D2565-209

Job Qty: 5 pcs **6**

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/8/19

Job Tracking No:

Due Date: 4/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP: D 01.06.04 Added Powder Coat, Removed Polish, and Added Inspection Levels 3 & 21 EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	Small Fab - 1 15-41	5 pcs	4/22/19		0.00	0.00	Small Fab - 1			DAS 58 9-89 Sign-off APR 11 2019
							Small Fab - 2			
							Small Fab - 3			
							Small Fab - 4			
							Small Fab - 5			
							Small Fab - 6			
							Small Fab - 7			
110	Small Fab - 2 - B4B	5 pcs	4/22/19		0.00	0.00	Small Fab - 1 - B4B			DAS 58 9-89 APR 11 2019
							Small Fab - 2 - B4B			
							Small Fab - 3 - B4B			
							Small Fab - 4 - B4B			
							Small Fab - 5 - B4B			
							Small Fab - 6 - B4B			
120	QC 5	5 pcs	4/22/19		0.00	0.00	QC 5 - 10			DAS 40 9-89 APR 12 2019
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
							QC 5 - 40			

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130 Powdercoat - 2 White GI(S)- B4B	5 pcs	4/22/19	0.00 0.00	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
140 QC 3	5 pcs	4/22/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
150 Packaging 3-1 - Stock - B4B	5 pcs	4/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 -	

B/ 19-04-15

DAS
40
9-89

				B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B <i>ST 355</i>	<i>APR 17 2019</i>
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	5 pcs	4/22/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	<i>APR 17 2019</i>
				QC 21 - SA - 53	<i>DAS 70 9-89</i>
Part Op 100 - (Punch ends and deburr as per dwg)Punch as per Dwg D2565 using DT 8313 Descriptions: 110 - (Small Fab)Deburr 120 - (QC5- Inspect part completeness to step on W/O) 130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) START TIME: _____ 140 - (QC3- Inspect Part Finish) 150 - (Identify as per dwg & Stock Location:_____) 160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304TR0.750W.049	304 Round Tube .750 X .049W	6.4165 ft (1.2833 ea)	100-Small Fab - 1	<i>5163746</i>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	M304TR0.750W.049	6	293	0	
Part Specifications					
Specifications could not be found.					

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Container No: S171819



Part: D2565-209

Job No: 193057

Serial No/Batch: S171819

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/11/19